



KILN FIRING SCHEDULES

Below is a table showing the firing schedules as per the manufacturers recommendations:

PRECIOUS METAL CLAY

	Temp °F	Temp °C	Hold Time
PMC Original	1650	900	2 hours
PMC+	1650	900	10 minutes
	1560	850	20 minutes
	1470	800	30 minutes
PMC3	1290	700	10 minutes
	1200	650	20 minutes
	1110	600	30 minutes

ART CLAY

	Temp °F	Temp °C	Hold Time
Art Clay 650 (Standard or Slow Dry)	1200	650	30 minutes
	1290	700	15 minutes
	1380	750	10 minutes
	1470	800	5 minutes

The above tables show the MINIMUM firing requirements. It is absolutely fine to fire for a longer time than is shown. After reading other recommendations, I personally fire all of my metal clay (PMC3 or Art Clay 650) for 2 hours at 800°C/1470°F. **NOTE** if you have any inclusions such as CZ stones only fire for 45 minutes as a maximum - some stones can be affected by longer firing times.

If you are firing GLASS with you metal clay, see the separate file on the resources page of the website, do not use the tables above.